





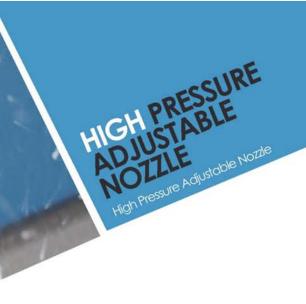
High Pressure Adjustable Nozzle

High Pressure Adjustable Nozzle	03-04
Inclined-injection Type	05-06
Direct-injection Type	
Mounted Type	09-10
Easy Jet-on Type	11-12
Examples Of Application	13-14

Spraying Device

Spraying Device	15	5-1	6
-----------------	----	-----	---





High Pressure Adjustable Nozzle

High pressure adjustable nozzle can elevate the working efficiency, enhance accuracy of product, protect the service life of cutting tools, curtail working hours, and lower cost that makes it an efficient instrument to enhance the competitiveness.

- It's specially-designed mechanical structure can bring out an adjustable angle featuring 360° gyration after the oblique 34° angle, thus helping adjust a wide injection range.
- A choice of quality material along with accurate assembly to develop the greatest function of high pressure adjustable nozzle.
- The compression resistance to be at 30 kgf/cm².
- A wide range of adjustable angle, an easy adjustment.
- Steady and accurate positioning with no spring-back.
- Applied to the spraying, cooling system and ejector system of each type of machine.







INCLINED-INJECTION TYPE

The injection direction forms one angle with the fixed direction and is applied widely to deviated spraying cooling system, such as turret of the CNC lathe.

DIRECT-INJECTION TYPE

The injection direction is paralleled to the fixed direction and is widely applied to variety of CNC machining center, grinding machine, and each machining tool.

MOUNTED TYPE

The injection direction is paralleled to the fixed direction, but the fixed direction uses the close fit for a mount and is applied to each CNC system.

EASY JET-ON TYPE

The injection direction forms one angle with the fixed direction, but the fixed direction uses the close fit for a mount and is applied to each CNC system.

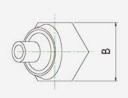


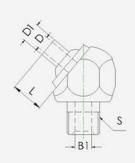
PRESSURE CONVERSION TABLE:

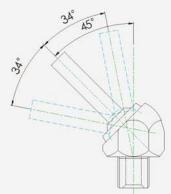
		901			IN HUNDOWN			
K	gf/cm	ე ²	Bar	KPa	PSI	Torr mmHg	atm	
	1	=	0.981	98.067	14.223	735.559	0.968	
	30	=	29.420	2941.995	426.693	22066.77	29.034	

HIGH PRESSURE ADJUSTABLE NOZLE





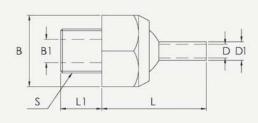


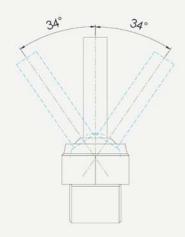


Specifications for Inclined-Injection High Pressure Adjustable Nozzle

Specifications for Incl	ined-Injection High Pres	sure Ad	justable Nozz	le			
Marine Mari			Majo	Size			Unit (mm)
Item No.	Specifications	D	THREAD(S)	L	D1	B1	HEXAGRAM(B)
JTAP-1/8-10	1/8"PT-Ø4*10L	4	PT 1/8"	10	6	6	17
JTAP-1/8-30	1/8"PT-Ø4*30L	4	PT 1/8"	30	6	6	17
JTAP-1/8-50	1/8"PT-Ø4*50L	4	PT 1/8"	50	6	6	17
JTAP-1/4-10	1/4"PT-Ø4*10L	4	PT 1/4"	10	6	6	17
JTAP 1/4 30	1/4"PT-Ø4*30L	4	PT 1/4"	30	6	6	17
JTAP 1/4 50	1/4"PT-Ø4*50L	4	PT 1/4"	50	6	6	17
JTAP-3/8-20	3/8"PT-Ø6*20L	6	PT 3/8"	20	8	10	24
JTAP-3/8-40	3/8"PT-Ø6*40L	6	PT 3/8"	40	8	10	24
JTAP 3/8 60	3/8"PT-Ø6*60L	6	PT 3/8"	60	8	10	24
JTAP-1/2-30	1/2"PT-Ø8*30L	8	PT 1/2"	30	10	12	32
JTAP-1/2-50	1/2"PT-Ø8*50L	8	PT 1/2"	50	10	12	32
JTAP-1/2-70	1/2"PT-Ø8*70L	8	PT 1/2"	70	10	12	32
01/4 1/2 / 0	1/21100 700				10	12	
Item No.	Specifications		Majo	OCCUPATION OF THE PARTY OF THE			Unit (mm)
	specifications	D	THREAD(S)	L	D1	B1	HEXAGRAM(B
JTAN-1/8-10	1/8"NPT-Ø4*10L	4	NPT 1/8"	10	6	6	17
JTAN 1/8 30	1/8"NPT-Ø4*30L	4	NPT 1/8"	30	6	6	17
JTAN-1/8-50	1/8"NPT-Ø4*50L	4	NPT 1/8"	50	6	6	17
JTAN-1/4-10	1/4"NPT-Ø4*10L	4	NPT 1/4"	10	6	6	17
JTAN-1/4-30	1/4"NPT-Ø4*30L	4	NPT 1/4"	30	6	6	17
JTAN-1/4-50	1/4"NPT-Ø4*50L	4	NPT 1/4"	50	6	6	17
JTAN-3/8-20	3/8"NPT-Ø6*20L	6	NPT 3/8"	20	8	10	24
JTAN 3/8 40	3/8"NPT-Ø6*40L	6	NPT 3/8"	40	8	10	24
JTAN-3/8-60	3/8"NPT-Ø6*60L	6	NPT 3/8"	60	8	10	24
JTAN-1/2-30	1/2"NPT-Ø8*30L	8	NPT 1/2"	30	10	12	32
JTAN-1/2-50	1/2"NPT-Ø8*50L	8	NPT 1/2"	50	10	12	32
JTAN-1/2-70	1/2"NPT-Ø8*70L	8	NPT 1/2"	70	10	12	32
			Majo	Cino			l loit ()
Item No.	Specifications		Major				Unit (mm)
		D	THREAD(S)	L	D1	B1	HEXAGRAM(B
JTAM-10 10	M10*1.25P-Ø4*10L	4	M10*1.25P	10	6	6	17
JTAM-10 30	M10*1.25P-Ø4*30L	4	M10*1.25P	30	6	6	17
JTAM-10-50	M10*1.25P-Ø4*50L	4	M10*1.25P	50	6	6	17
TWO COMPANY			Majo	Size			Unit (mm)
Item No.	Specifications	D	THREAD(S)	1	D1	B1	HEXAGRAM(B)
JTAP2-1/8-10	1/8"PT-Ø3*10L	3	PT 1/8"	10	5	5	14
JTAP2-1/8-20	1/8"PT-Ø3*20L	3	PT 1/8"	20	5	5	14
JTAP2-3/8-10	3/8"PT-Ø4*10L	4	PT 3/8"	10	6	6	17
JTAP2-3/8-30	3/8"PT-Ø4*30L	4	PT 3/8"	30	6	6	17
JTAP2-3/8-50	3/8"PT-Ø4*50L	4	PT 3/8"	50	6	6	17
			Majo				Unit (mm)
ltem No.	Specifications	D	THREAD(S)	L	D1	B1	
JTAN2-1/8-10	1/8"NPT-Ø3*10L	3	NPT 1/8"	10	5	5	HEXAGRAM(B)
JTAN2-1/8-20	1/8"NPT-Ø3*20L		NPT 1/8"	20	5		14
JTAN2-1/6-20 JTAN2-3/8-10	3/8"NPT-Ø4*10L	3	NPT 3/8"	10	6	5	17
JTAN2-3/8-30	3/8"NPT-Ø4*30L	4	NPT 3/8"	30	6	6	17
JTAN2-3/8-50	3/8"NPT-Ø4*50L	4	NPT 3/8"	50	6	6	17
JI/AINZ*3/0*3U	3/0 NF (*)04* 30L	4			0	0	
Item No.	Specifications		Majo				Unit (mm)
		D	THREAD(S)	L	D1	B1	HEXAGRAM(B
JTAM2-8-10	M8*1.25P-Ø3*10L	3	M8*1.25P	10	5	4.5	14
JTAM2-8-20	M8*1.25P-Ø3*20L	3	M8*1.25P	20	5	4.5	14





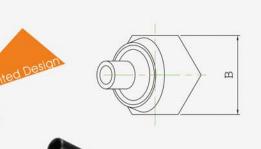


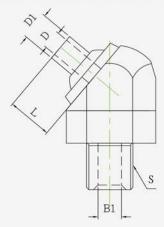
Specifications for Direct-Injection High Pressure Adjustable Nozzle

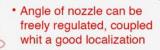
Hans No.	Coocifications		Majo	or Size				Unit (mm)
Item No.	Specifications	D	THREAD(S)	1	L1	D1	B1	HEXAGRAM(B)
JTSP-1/8-20	1/8"PT-Ø4*20L	4	PT 1/8"	20	10	6	6	17
JTSP-1/8-40	1/8"PT-Ø4*40L	4	PT 1/8"	40	10	6	6	17
JTSP-1/8-60	1/8"PT-Ø4*60L	4	PT 1/8"	60	10	6	6	17
JTSP-1/4-20	1/4"PT-Ø4*20L	4	PT 1/4"	20	10	6	6	17
JTSP-1/4-40	1/4"PT-Ø4*40L	4	PT 1/4"	40	10	6	6	17
JTSP-1/4-60	1/4"PT-Ø4*60L	4	PT 1/4"	60	10	6	6	17
JTSP-3/8-30	3/8"PT-Ø6*30L	6	PT 3/8"	30	13	8	10	24
JTSP-3/8-50	3/8"PT-Ø6*50L	6	PT 3/8"	50	13	8	10	24
JTSP-3/8-70	3/8"PT-Ø6*70L	6	PT 3/8"	70	13	8	10	24
JTSP-1/2-40	1/2"PT-Ø8*40L	8	PT 1/2"	40	18	10	12	32
JTSP-1/2-60	1/2"PT-Ø8*60L	8	PT 1/2"	60	18	10	12	32
JTSP-1/2-80	1/2"PT-Ø8*80L	8	PT 1/2"	80	18	10	12	32
Item No.	Specifications			Unit (mm)				
ilei i i No.	specifications	D	THREAD(S)	L	L1	D1	B1	HEXAGRAM(B)
JTSN-1/8-20	1/8"NPT-Ø4*20L	4	NPT 1/8"	20	10	6	6	17
JTSN-1/8-40	1/8"NPT-Ø4*40L	4	NPT 1/8"	40	10	6	6	17
JTSN-1/8-60	1/8"NPT-Ø4*60L	4	NPT 1/8"	60	10	6	6	17
JTSN-1/4-20	1/4"NPT-Ø4*20L	4	NPT 1/4"	20	10	6	6	17
JTSN-1/4-40	1/4"NPT-Ø4*40L	4	NPT 1/4"	40	10	6	6	17
JTSN-1/4-60	1/4"NPT-Ø4*60L	4	NPT 1/4"	60	10	6	6	17
JTSN-3/8-30	3/8"NPT-Ø6*30L	6	NPT 3/8"	30	13	8	10	24
JTSN-3/8-50	3/8"NPT-Ø6*50L	6	NPT 3/8"	50	13	8	10	24
JTSN-3/8-70	3/8"NPT-Ø6*70L	6	NPT 3/8"	70	13	8	10	24
JTSN-1/2-40	1/2"NPT-Ø8*40L	8	NPT 1/2"	40	18	10	12	32
JTSN-1/2-60	1/2"NPT-Ø8*60L	8	NPT 1/2"	60	18	10	12	32
JTSN-1/2-80	1/2"NPT-Ø8*80L	8	NPT 1/2"	80	18	10	12	32
Item No.	Specifications		Majo	or Size				Unit (mm)
liel i i No.	specifications	D	THREAD(S)	L	L1	D1	B1	HEXAGRAM(B)
JTSM-10-15	M10*1.25P-Ø4*15L	4	M10*1.25P	15	10	6	6	17
JTSM-10-20	M10*1.25P-Ø4*20L	4	M10*1.25P	20	10	6	6	17
JTSM-10-40	M10*1.25P-Ø4*40L	4	M10*1.25P	40	10	6	6	17
JTSM-10-60	M10*1.25P-Ø4*60L	4	M10*1.25P	60	10	6	6	17
JTSM-20-30	M10*1.5P-Ø6*30L	6	M20*1.5P	30	13	8	10	24
JTSM-20-50	M10*1.5P-Ø6*50L	6	M20*1.5P	50	13	8	10	24
JTSM-20-70	M10*1.5P-Ø6*70L	6	M20*1.5P	70	13	8	10	24
JTSM-24-40	M10*2.0P-Ø8*40L	8	M24*2.0P	40	18	10	12	32
JTSM-24-60	M10*2.0P-Ø8*60L	8	M24*2.0P	60	18	10	12	32
JTSM-24-80	M10*2.0P-Ø8*80L	8	M24*2.0P	80	18	10	12	32

High Pressure Adjustable Nozzle Spraying Device

SPECIFICATIONS FOR EASY JET-ON







- Freely rotate in 360°
 Easily installed on the turret
- · Easy adjustable direction



Specifications For Easy Jet-on High Pressure Adjustable Nozzle

ITCM	CDECIFICATIONS	М	MAJOR SIZE				unit (mm)
ITEM	SPECIFICATIONS		THREAD (S)	L	D1	B1	HEXAGRAM (B)
JTASP-1/8-10	1/8"PT-Φ4*10L	4	PT 1/8"	10	6	6	17
JTASP-1/8-30	1/8"PT-Φ4*30L	4	PT 1/8"	30	6	6	17
JTASP-1/8-50	1/8"PT-Φ4*50L	4	PT 1/8"	50	6	6	17
JTASP-1/4-10	1/4"PT-Φ4*10L	4	PT 1/4"	10	6	6	17
JTASP-1/4-30	1/4"PT-Ф4*30L	4	PT 1/4"	30	6	6	17
JTASP-1/4-50	1/4"PT-Φ4*50L	4	PT 1/4"	50	6	6	17
JTASP-3/8-10	3/8"PT-Ф4*10L	4	PT 3/8"	10	6	6	17
JTASP-3/8-30	3/8"PT-Ф4*30L	4	PT 3/8"	30	6	6	17
JTASP-3/8-50	3/8"PT-Ф4*50L	4	PT 3/8"	50	6	6	17

TEM	SPECIFICATIONS ·	М	AJOR SIZE		unit (mm)				
ITEM	SPECIFICATIONS	D	THREAD (S)	L	D1	B1	HEXAGRAM (B)		
JTASN-1/8-10	1/8"NPT-Φ4*10L	4	NPT 1/8"	10	6	6	17		
JTASN-1/8-30	1/8"NPT-Φ4*30L	4	NPT 1/8"	30	6	6	17		
JTASN-1/8-50	1/8"NPT-Φ4*50L	4	NPT 1/8"	50	6	6	17		
JTASN-1/4-10	1/4"NPT-Φ4*10L	4	NPT 1/4"	10	6	6	17		
JTASN-1/4-30	1/4"NPT-Φ4*30L	4	NPT 1/4"	30	6	6	17		
JTASN-1/4-50	1/4"NPT-Φ4*50L	4	NPT 1/4"	50	6	6	17		
JTASN-3/8-10	3/8"NPT-Ф4*10L	4	NPT 3/8"	10	6	6	17		
JTASN-3/8-30	3/8"NPT-Ф4*30L	4	NPT 3/8"	30	6	6	17		
JTASN-3/8-50	3/8"NPT-Φ4*50L	4	NPT 3/8"	50	6	6	17		

TEA.	ODECIFICATIONS	N	IAJOR SIZE		unit (mm)			
ITEM	SPECIFICATIONS	D	THREAD (S)	L	D1	B1	HEXAGRAM (B)	
JTASM-10-10	M10*1.25P-Φ4*10L	4	M10*1.25P	10	6	6	17	
JTASM-10-30	M10*1.25P-Φ4*30L	4	M10*1.25P	30	6	6	17	
JTASM-10-50	M10*1.25P-Ф4*50L	4	M10*1.25P	50	6	6	17	

Mounted High Pressure Adjustable Nozzle

The injection direction is paralleled to the fixed direction, with the fixed method adopting the close fit for the mount. It is widely applied to the spraying and cooling system and ejector of each type of machine.



Specifications for Mounted High Pressure Adjustable Nozzle

Hom No	Specifications		Major Siz	е		un	it (mm)
Item No.	Specifications	D	L	D1	Li	B1	Ø(B)
JTDP-10	Ø10*Ø2	2	1	3	8	4.5	10
JTDP-12-5	Ø12*Ø2*5L	2	5	4	8	5.5	12

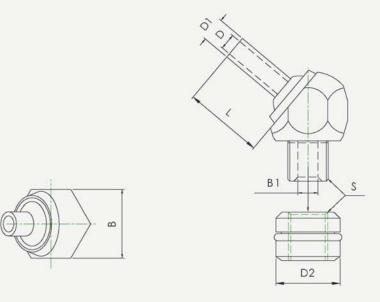
Hom No	Chacifications		Major Size				it (mm)
Item No.	Specifications	D	L	D1	LI	B1	Ø(B)
JTDP-14-8	Ø14*Ø3*8L	3	8	5	8	7	14

Item No.	Specifications		unit (mm)				
Herri No.		D	į.	D1	L1	B1	Ø(B)
JTDP-15-5	Ø15*Ø4*5L	4	5	6	8	7	15
JTDP-15-10	Ø15*Ø4*10L	4	10	6	8	7	15
JTDP-15-30	Ø15*Ø4*30L	4	30	6	8	7	15
JTDP-15-50	Ø15*Ø4*50L	4	50	6	8	7	15

Itam Na	Specifications	Itam No. Specifications Major Size					unit (mm)			
Item No.		D	L	D1	L1	B1	Ø(B)			
JTDP-16-5	Ø16*Ø4*5L	4	5	6	11	7	16			
JTDP-16-10	Ø16*Ø4*10L	4	10	6	11	7	16			
JTDP-16-30	Ø16*Ø4*30L	4	30	6	11	7	16			
JTDP-16-50	Ø16*Ø4*50L	4	50	6	- 11	7	16			







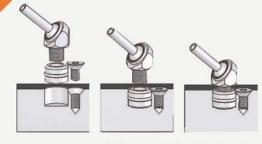
Specifications for Easy Jet-On High Pressure Adjustable Nozzle

House No.	Specifications	Major Size Unit (m						
Item No.		D2	D	THREAD(S)	L	D1	B1	HEXAGRAM(B)
JTAT-14-1/8-10	1/8"PT-Ø4*10L	14	4	PT 1/8"	10	6	6	17
JTAT-14-1/8-30	1/8"PT-Ø4*30L	14	4	PT 1/8"	30	6	6	17
JTAT-14-1/8-50	1/8"PT-Ø4*50L	14	4	PT 1/8"	50	6	6	17

Item No.	Specifications		Unit (mm)					
		D2	D	THREAD(S)	L	D1	B1	HEXAGRAM(B)
JTAT-15-1/8-10	1/8"PT-Ø4*10L	15	4	PT 1/8"	10	6	6	17
JTAT-15-1/8-30	1/8"PT-Ø4*30L	15	4	PT 1/8"	30	6	6	17
JTAT-15-1/8-50	1/8"PT-Ø4*50L	15	4	PT 1/8"	50	6	6	17

Item No.	Specifications	Major Size						Unit (mm)	
		D2	D	THREAD(S)	L	D1	B1	HEXAGRAM(B)	
JTAT-16-1/8-10	1/8"PT-Ø4*10L	16	4	PT 1/8"	10	6	6	17	
JTAT-16-1/8-30	1/8"PT-Ø4*30L	16	4	PT 1/8"	30	6	6	17	
JTAT-16-1/8-50	1/8"PT-Ø4*50L	16	4	PT 1/8"	50	6	6	17	

Item No.	Specifications			Unit (mm)				
		D2	D	THREAD(S)	L	D1	B1	HEXAGRAM(B)
JTAT-18-1/8-10	1/8"PT-Ø4*10L	18	4	PT 1/8"	10	6	6	17
JTAT-18-1/8-30	1/8"PT-Ø4*30L	18	4	PT 1/8"	30	6	6	17
JTAT-18-1/8-50	1/8"PT-Ø4*50L	18	4	PT 1/8"	50	6	6	17



High Pressure Adjustable Nozzle Spraying Device

Examples of Application

Examples of Application

- Five multi-faceted direction of cooling injections.
- ▶ Strong injection cooling system will secure the cooling in the machining process.
- ▶ Strong injection cooling system will further clean out the dregs ondiamond wheel, thus making more sharpened and extend its service life.
- Strong injection cooling system will further clean out the dregs on working table and bring out a clean workpiece.









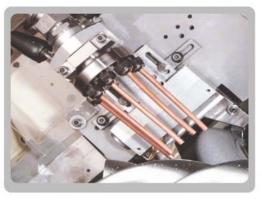


Examples of Application

- ▶ Five multi-faceted direction of cooling injections.
- ▶ Strong injection cooling system will secure the cooling in the machining process.
- Strong injection cooling system will further clean out the dregs on diamond wheel, thus making more sharpened and extend its service life.
- ▶ Strong injection cooling system will further clean out the dregs on working table and bring out a clean workpiece.



Pneumatic Machine to Cutting Grinder



Examples of Application





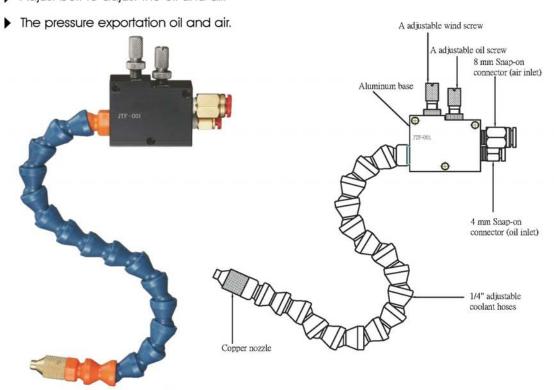
Spraying Device

JTF-001 SPRAYING DEVICE > A Spray Nozzle

- Aluminum Base
 - 1/4" Adjustable Coolant Hoses

- 1 set
- 1 piece
- 1 piece
- ▶ Applied to cool the micro-cutting under the high-speed.
- ▶ Two inlet ports, one for oil, and the other one for air.
- Adjust bolt to adjust the oil and air.

Recommend the use of pressure: Atmospheric pressure: 0.5~5 kg/cm² Hydraulic pressure: 0.5~2 kg/cm²





Spraying Device

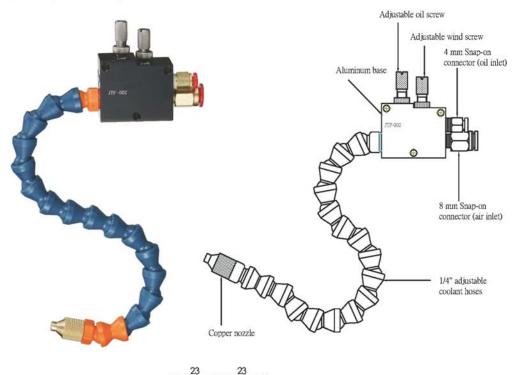
JTF-002 SPRAYING DEVICE

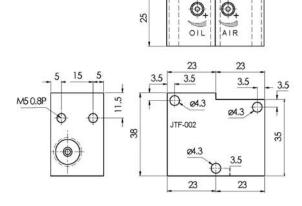
- Aluminum Base
- 1/4" Adjustable Coolant Hoses
- A Spray Nozzle

- 1 set
- 1 piece
- 1 piece

- Applied to cool the micro-cutting under the high-speed.
- ▶ Two inlet ports, one for oil, and the other one for air.
- Adjust bolt to adjust the oil and air.
- ▶ The pressure exportation air arouses the oil into.

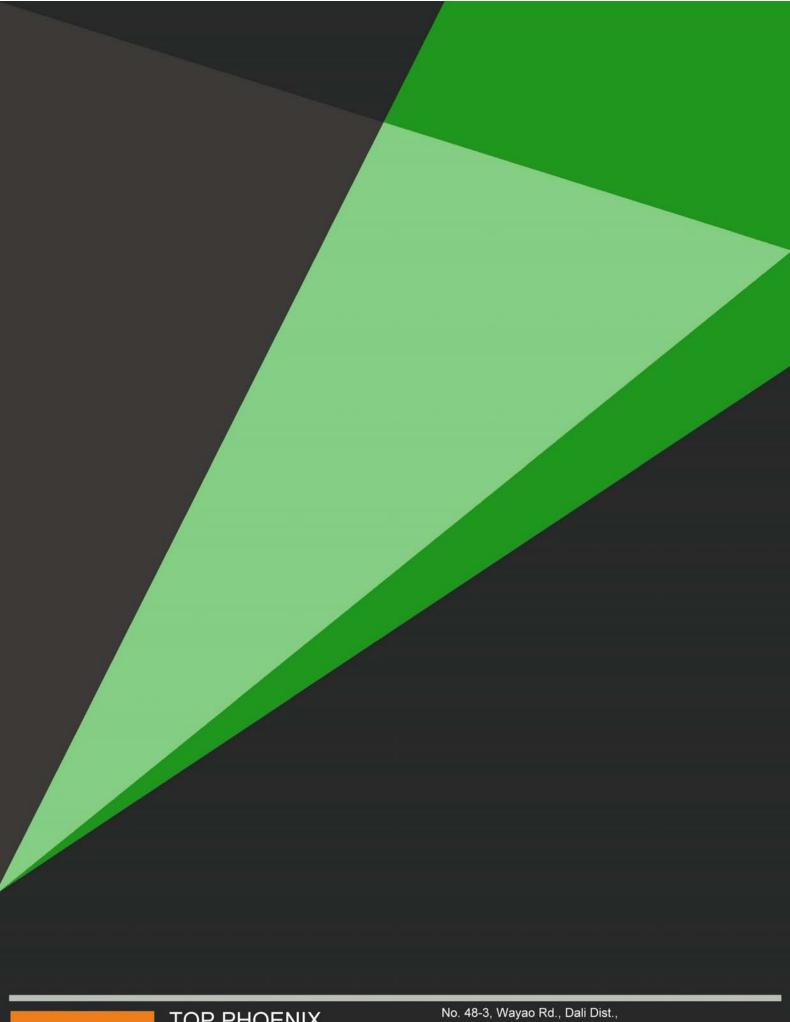
Recommend the use of pressure: Atmospheric pressure: 3.5~5 kg/cm² Hydraulic pressure: 0





4.5

High Pressure Adjustable Nozzle Spraying Device





TOP PHOENIX INTERNATIONAL CORP. Machinery Exporter & Importer

Taichung City 412, Taiwan

E-Mail: sales@topphoenix.com.tw; topphoenix24@gmail.com; top.phoenix@msa.hinet.net

http://www.topphoenix.com.tw

Tel: 886-4-2406-5028 (Rep.) Fax:886-4-2406-5019